

# RILTA Environmental Limited

## PACKAGING FOR RECYCLING



# IBC & DRUM RECONDITIONING



**one 51**

# Criteria for IBCs



- Requirements for IBCs:
- Metal or plastic pallet
- Manufacturers:  
Schutz/Mauser/  
Werit/Sotralenz
- Size – 1000L
- Outer barrier - BARS



# Criteria for IBCs



- **Plates** – require two one on either side of IBC
- **Labels** – visible UN label (within date)  
visible bar code inspection label



# Criteria for IBCs



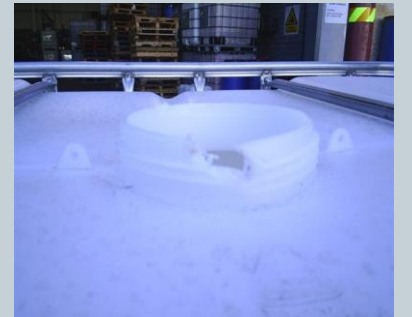
- Valves required on IBCs
- Ensure valves are closed for transport



# Scrap IBCs



- Examples of IBCs which can't be reconditioned, bottles damaged, badly stained, pallets damaged.



# Steel drums for reconditioning



- Drums must be originally UN approved tight head steel drums (UN1A1/x..... or UN1A1/Y.....)
- 200-210ltr capacity head with 2" & 3/4" bungs



# Steel drums for reconditioning



- Try to store drums indoors or if outdoors on their side.
- Drums must be nominally empty or drip dried. i.e. containing less than 1% residue.
- Ensure all bungs are kept closed to prevent internal corrosion /rusting and spillage in transit.

# Reconditioned drums



- Examples of our finished product

